

Date: Wednesday, 28/03/2007 3:51:01 PM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd. Drawing Name : D3572041
 Job Number : 31532
 Estimate Number : 10804
 P.O. Number :
 This Issue : 28/03/2007 S.O. No. :
 Prsht Rev. : NC Part Number : D3572041
 First Issue : / / Type : R&D GENERAL Drawing Number : SHOULDER HARNESS
 Previous Run : 00015 Material :
 Due Date : 04/04/2007 Qty: 2 Um: Each
 Written By :
 Checked & Approved By :
 Comment :

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
 FABRICATE PER DRWG D3572 REV.07-03-29

07 03 28

2.0 M6061T6T1000W065 6061T6 TUBE



1.00x .188 4.5P.
 M18101 M6061 T6T 070324

Comment: Qty.: 2.2500 f(s)/Unit Total: 4.5000 f(s)
 6061T6 TUBE

M18639

070328

3.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
 FABRICATE PER DRWG D3572-3
 SPECIFY MAT'L-ATY B/N USED

1' 6061T6 B0.500x2.00

Batch: M17037

070329

4.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
 FABRICATE PER DRWG D3572-5/-7

07 03 28

5.0 M6061T6S080 6061-T6 .080 Sheet



070329

Comment: Qty.: 1.0000 sf(s)/Unit Total: 2.0000 sf(s)
 6061-T6 .080 Sheet

M102723 6061.080

070329

1.007A
 M18147 M6061T6R1.00

070329

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Drawing Name: D3572041

Job Number: 31532

Part Number: D3572041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

125 07-03-30 (2)

7.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1
WELD PER DRWG PER DRWG D3572

PE 07-03-30 (2)

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

**ENGINEERING
APPROVAL**

07-03-30

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/03/30

Job Completion



*CHARGE TO W/O ready
07/03/30*

Job/Project Number: 00064

Design Engineer/Project Manager Signature: LE

Date: 07-03-28

Design Manager Signature: _____

Date: _____

PROTOTYPE REQUEST FORM

Item	Part Number	Drawing Number Date	Qty	Material Cert Required (Y/N)	Due Date	Complete Date	Comments
1	D3572-041	07.03.29	2	Y	07.03.30		